# hydroo<sup>®</sup>

## NDROO SERIES HQX

Stainless steel self-priming gas-liquid pump 50Hz





HYDROO has set up a worldwide distribution network with key partners and is providing value to pump engineers and end pump portfolio with high -end solutions for many applications, including water-supply booster sets, fire-fighting equipment, borehole, HVAC, drainage and sewage, utilities, **RO** equipment, and **OEM** integration, among many versions.

HYDROO has a factory in Palol de Revardit (Cataloterm, personalized manner and offer the best service to all our customers. We provide a wide range of products in an extremely short delivery time, thanks to our Lean manufacturing tic team.

### PRESENTATION

users. We have an extensive irrigation, desalination and others. We provide solutions for all markets for 50 Hz and 60 Hz, including customized

nia- Spain). It's been sized to guarantee our reliable, longprocesses and our qualified professional and enthusias-

**Our commitment to ethics** and legislation in relation to third parties is compiled in a public document of principles. The document has been agreed upon by the entire Hydroo team and its implementation is being coordinated by a committee to ensure the compliance and strengthening of the corporate culture in the whole company.

The expansion of Hydroo is based on excellence in operations and a successful business relationship with partners. Therefore, we face a strong growth in the target market. We are fully audited by SGS for ISO9001 and ISO14000 standards annually.

At HYDROO, we are committed to providing excellent service to our valued pump partners.

### HQX Stainless steel self-priming gas-liquid pump

#### **Applications**

**Air-float treatment facilities Ozone water generator** Heavy-oxygen-enriched water generator **Biochemical aeration** devices **Other industrial** applications

#### Description

HQX and HQXL designed for clear and low viscosity liquid, or liquid containing extra-fine foreign matters.

HQXB and HQXBL are available on demand, designed for clear and low viscosity liquid, or explosive flammable liquid wich containing very little solids.

It is simple in structure and operation, easy in maintenance and durable and needs less components. It has a good self suction capacity and a wide application range.

#### **Performance range**

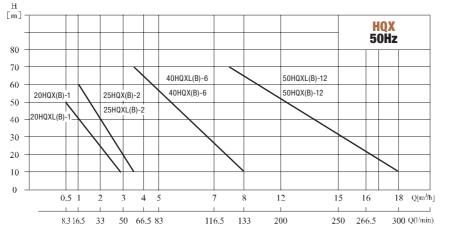
Flow range: 0.5 ~ 18 m <sup>3</sup> /h
Head: 10 ~ 70 m
Temperature: -15 °C ~ +120 °C
Speed: 2900 rpm or 3500 rpm
Power: up to 7,5 kW

#### **Standard material**

AISI304 Stainless steel



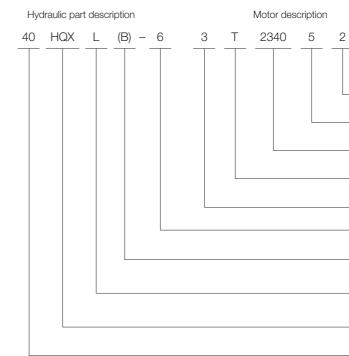
#### **Performance scope**



#### **Performance table**

Model		Motor		H (m)	10	20	30	40	50	60	70
	(kW)	(hp)	PH	п (ш)	10	20	30	40	50	00	10
20HQX-1	0.55	0.75	1PH 3PH		2.8	2.2	1.6	1	0.4		
20HQXB-1	0.55	0.75	3PH								
25HQX-2	1.1	1.5	1PH 3PH		3.5	3	2.5	2	1.5	1	
25HQXB-2	1.1	1.5	3PH	Q							
40HQX-6	3	4	3PH	[m³/h]	8	7.4	6.7	6	5.2	4.3	3.5
40HQXB-6	4	5.5	350								3.5
50HQX-12	5.5	7.5	3PH		18	16.4	15	13.6	12	10	7.5
50HQXB-12	7.5	10	354		10						C.1
20HQXL-1	0.55	0.75	1PH 3PH		2.8	2.2	1.6	1	0.4		
20HQXLB-1	0.55	0.75	3PH			2.2	1.0				
25HQX2	1.1	1.5	1PH 3PH	3PH		3	0.5	2	1.5	1	
25HQXLB-2	1.1	1.5	3PH	Q	3.5	3	2.5	2	1.5		
40HQXL-6	4	5.5	3PH	[m³/h]	8	7.4	6.7	6	5.0	10	3.5
40HQXLB-6	4	0.0			0	1.4	0./	0	5.2	4.3	3.5
50HQXL-12	7.5	10	3PH		18	16.4	15	10.6	12	10	7.5
50HQXLB-12	6.1	10	JOPH		10	10.4	10	13.6	12	10	<i>i</i> .5

#### **Definition of model**



#### Working conditions

– HQX and HQXL designed for clear and low viscosity liquid, or liquid containing extra-fine foreign matters.

- HQXB and HQXBL are available on demand, designed for clear and low viscosity liquid, or explosive flammable liquid which containing very little solids.

- Liquid Temperature:-15°C-120°C
- Maximum ambient temperature: +40°C

- Gas-liquid ratio 1:9 (gas suction volume 8-10%)

- Inlet: horizontal, outlet: Vertical

Application

biological treating equipment.

for various temperature adjusting devices.

- Various filters: sucking or high pressure transferring low viscosity liquid from underground tank, such as gasoline and various solvent.

- Misting treatment of clear water, pure water, foods, chemical solution and waste solution.

- Strict applications (continuous running, abrupt variation in hydraulic pressure): such as small scale stream boiler.high building water supply, high pressure water injection to high pressure tank, and suction from vacuum tank.

- Sampling from river or tank, transfer foamable liquid, transfer liquid through long and horizontal pipeline, where air pockets likely occur.

IE3	
	Motor efficiency (According IEC60034)
	Number of poles
	5: 50 Hz 6: 60 Hz
	Rated voltage (x10) (V)
	S: one phase T: three phases
	Power P2 (kW)
	Flow rate (m <sup>3</sup> /h)
	Explosive-proof type (common type omitted)
	Coupling type (close coupled omitted)
	Self-suction gas-liquid mixing pump
	Inlet bore (mm)

- Air suspension treating equipment, ozone water preparing equipment, and

- Feeding of heating or cooling medium

#### **Features**

- It can suck water while sucking gas and pressurize and mix them inside it. Ultra fine air bubble 20-30 4. It renders a good gas liquid solving effect.

- It has stable performances, high efficiency and low noise level, and its gas liquid solving efficiency is as high as twice that of the traditional mode.

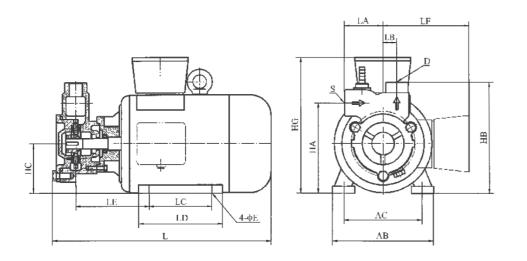
- When it is used in air suspension unit, air compressors, various mixers, high pressure air solving tanks and releasers may be saved and thus the weakness of instable air supply and boiling of large air bubble which likely occur in traditional working model will be eliminated.

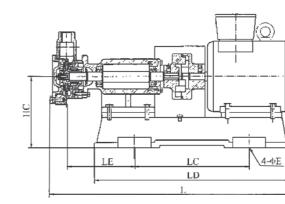
- When it is used in ozone water preparing equipment, many mixers and large oxidation towers may be saved and thus the cost for equipment will be greatly reduced. In addition, its gas liquid solving ratio may exceed 95%.

- It is simple in structure and operation, easy in maintenance and durable and needs less components. It has a good self suction capacity and a wide application range.

#### Installation sketch

#### Installation sketch



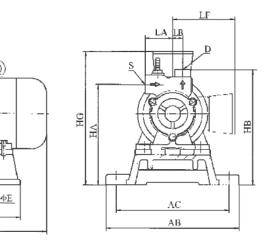


#### Installation dimensions

Model	НА	НВ	нс	HG	AB	AC	L	LA	LB	LC	LD	LE	LF	S	D	E	Weight (kg)
20HQX-1	128	158	71	195	150	110	320	55	20	90	120	100		G <sup>3</sup> 1	$G^{\frac{1}{2}}$	7	10
20HQXB-1	128	158	71	260	150	110	320	55	20	90	120	100		$G^{\frac{3}{4}}$	$G^{\frac{1}{2}}$	7	20
25HQX-2	150	185	80	214	165	125	327	60	28	100	130	105	145	G1	$G^{\frac{3}{4}}$	10	14
25HQXB-2	150	185	80	340	165	125	327	60	28	100	130	105		G1	$G^{\frac{3}{4}}$	10	27
40HQX-6	185	230	100	270	200	160	444	70	40	140	180	135	180	G1 <sup>1</sup> / <sub>2</sub>	G1 <sup>1</sup> / <sub>4</sub>	12	36
40HQXB-6	197	242	112	400	225	190	451	70	40	140	180	142		G1 <sup>1</sup> / <sub>2</sub>	G1 <sup>1</sup> / <sub>4</sub>	12	58
50HQX-12	232	290	132	345	280	216	570	77	47	140	200	190	210	G2	G1 <sup>1</sup> / <sub>2</sub>	12	63
50HQXB-12	232	290	132	470	280	216	570	77	47	140	200	190		G2	$G1\frac{1}{2}$	12	91

#### Installation dimensions

Model	НА	НВ	нс	HG	AB	AC	L	LA	LB	LC	LD	LE	LF	S	D	E	Weight (kg)
20HQXL-1	198	228	141	265	265	225	532	55	20	228	388	135		$G^{\frac{3}{4}}$	$G^{\frac{1}{2}}$	Φ8.5	26
20HQXLB-1	198	228	141	330	265	225	532	55	20	228	388	135		$G^{\frac{3}{4}}$	$G^{\frac{1}{2}}$	Ф8.5	36
25HQXL-2	220	255	150	284	275	235	610	60	28	293	453	85	145	G1	G <sup>3</sup> / <sub>4</sub>	Φ11	36
25HQXLB-2	220	255	150	410	275	235	610	60	28	293	453	85		G1	G <sup>3</sup> / <sub>1</sub>	Φ11	48
40HQXL-6	255	300	170	340	345	305	721	70	40	363	523	152	180	G1 <sup>1</sup> / <sub>2</sub>	G1 <sup>1</sup> / <sub>1</sub>	Φ11	65
40HQXLB-6	265	312	182	470	345	305	721	70	40	363	523	152		G1 <sup>1</sup> / <sub>2</sub>	G1 <sup>1</sup> / <sub>4</sub>	Φ11	88
50HQXL-12	302	360	203	415	390	350	816	77	47	450	610	158	210	G2	G1 <sup>1</sup> / <sub>2</sub>	Φ11	99
50HQXLB-12	302	360	203	540	390	350	816	77	47	450	610	158		G2	G1 <sup>1</sup> / <sub>2</sub>	Φ11	128





HYDROO Pump Industries SL

Carrer La Banyeta Nova, 11 Polígon Industrial La Banyeta 17843 Palol de Revardit Catalonia. Spain Tel. +34 972 394 654 E-mail: info@hydroo.com www.hydroo.com

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